

SCHEDA TECNICA N°332

SCUDO POLIURETANICO MATT OPACO

Water based two-component paint

DESCRIPTION

SCUDO POLIURETANICO MATT OPACO is a water based two-component polyurethane made with special resins and formulated to increase cross-linking, rapid hardening and long pot-life.

Morover it offers good retention upon UV exposure with optimal resistance to yellowing and chalking. Highly weather resistant and to dilute chemicals.

This product has been designed for OPACHI final layers on epoxy and/or epoxy-polyurethane cycles, in order to maintain light fastness and to prevent the chalking deterioration of the underlying substrate.

It can also produce a "wet" effect on absorbent substrates. To avoid this, it is advisable to first apply SCUDO I, which is the primer that protects the color.

Operating temperature: -10 ° C. to + 40 ° C.

APPLICATION

CATALYSIS RATIO:

Combine 100 parts by the basis weight SCUDO POLIURETANICO OPACO with 15 parts by weight of SCUDO CAT MATT catalyst. Mix well the two components with a slow speed mixer.

Rivedil supplies pre-dosed packs:

SCUDO POLIURETANICO OPACO A

KG. 1,340 + catalyst KG 0,200

KG. 5,000 + catalyst KG 0.750

KG. 13.340 + catalyst KG 2,000

Specific weight: $1.00 - 1.20 \text{ gr} / \text{cm}^3 \text{ at } 20 \pm 2 ^\circ \text{C}$.

Dilution

Dilutable product with clean, lukewarm and not hard water, with a variable percentage (from 5-50%) depending on the type of substrate or even more depending on use.

Usually for surfaces on the ground it is diluted on average 10%.

Duration of the mixture:

Maximum pot-life: 90 min. at 20 \pm 2 ° C and at approx. 65 \pm 10% HR.

Drying and hardening:

To touch in 5 - 8 h at about 20 \pm 2 $^{\circ}$ C and about 50 \pm 10% HR.

Hardening of the paint film 3-5 days depending on the room temperature, tendency to blistering and fogging at low temperature (<10 ° C) and high U.R. (>65%).

Overlay:

After 12 hours depending on the temperature, not more than 20 hours. For compatibility and overcoating, consult the Technical Office.

Consumption and vield:

(Theoretical per layer) 80 - 130 gr/m 2 , at the recommended thickness of 50 - 65 μ m.

Aspect of paint film:

Matt version.

TDS 332 SCUDO POLIURETANICO MATT OPACO (COMP A + SCUDO CAT MATT OPACO COMP B)

Number of layers:

6/5/2020

One or two layers depending on the thickness and the mechanical resistances required.

Storage in the warehouse:

6 Months in the original packaging tightly closed in aired and dry environments.

Surface preparation:

No special preparation. RIVEDIL recommends polyurethane paint on decorated surfaces already ready for protection.

CAUTION: The residual moisture and/or counter-thrust may cause the formation of bubbles or localized lifts.

Application:

Brush, roller, spray, airless with temperatures not below 10 ° C. Attention with the applications in environments with U.R. more than 65% (appearance of bubbles and stickiness).

DECORAZIONI RIVEDIL S.r.I.

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5/2020 IDS_332 SCU	DO POLIURETANICO MATT OPACO (COMP A + SCUDO CAT MATT OPACO COMP B)
TECHNICAL DATA	
Nature of the bond	Polyurethane resin
Viscosity	
Drying Time	5-8 h at touch, oltre_72 h complete.
Thinning	30-60% Water
Yield	7,5-12,5m ² /Kg
Specific weight	1-1,2 a 20°C ± 2Kg/Lt
Colors	
Dry aspect	Matt
Wet aspect	Transparent matt
Storing	Max Temp. +30°C, Min T. +5°C
Stability	0,5 years (in sealed, unopened original packing)
voc	$10\mu Gr/m^3$
TVOC	N/AμGr/m³
PH	N/A°C
Cleaning	Water
Packing	1.540KG,5.750KG,15.340KG
CHARACTERISTICS	
Characteristics:	Washable.
Can be applied on:	Walls, Floors, Kitchen tops and tables, Bathrooms.
for:	Interiors.
Certifications:	
TOOLS AND RELATED PRO	ODUCTS
Tools:	Bucket,Spiked Roller.
Related products:	TUTTI I DECORATIVI.

NOTES

- Please note that due to technical reasons caused by the tinting of the product the indicated Specific Weight of the product may differ from the Package Net Weight.
- In the original, sealed containers and in appropriate temperature conditions. The period of stability is purely indicative, and refers to the minimum stability period of the product if stored ideal conditions according to the instructions provided. If properly stored the products stability period may extend several years.
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